

Annex to the certificate No. CSW/212/2017

Scope of the certification to comply with the standard EN ISO 3834-2:2005

„ENERGO-REMONT” Spółka z o.o.

ul. Sucha 15, 80-531 Gdańsk

1) Type of products:

- stationary pressure vessels,
- non-pressure vessels for dangerous materials,
- steam and water boilers,
- steam pipelines connecting boiler and generator,
- technological pipelines for hazardous materials,
- steel structures.

2) Scope of works:

- manufacturing, repair, modernization, assembly.

3) Product standards / specifications:

WUDT/UC/2003	Technical Specifications of Office of Technical Inspection (UDT). Pressure Equipment.
PN-EN 13445	Unfired pressure vessels.
PN-EN 12952	Water-tube boilers and auxiliary installations.
PN-EN 12953	Shell boilers.
PN-EN 13480	Metallic industrial piping.
PN-EN 14015	Specification for the design and manufacture of site built, vertical, cylindrical, flat-bottomed, above ground, welded, steel tanks for the storage of liquids at ambient temperature and above.

4) Applied welding process (acc. To PN-EN ISO 4063):

- 135 MAG welding with solid wire electrode,
- 136 MAG welding with flux cored electrode,
- 111 Manual metal arc welding,
- 141 TIG welding with solid filler material (wier/rod) tego,
- 138 MAG welding with metal cored electrode.

5) Parent materials (acc. to ISO/TR 15608):

material groups: - 1, 2, 5, 8.

6) Welding personnel:

welders qualified in accordance with the standard PN-EN ISO 9606-1.

7) Welding coordination personnel:

Witold Maciuszonek and Jakub Drzewiecki qualified in accordance with the standard PN-EN ISO 14731.

8) NDT personnel:

personnel with proven skills in accordance with the requirements of the standard and PN-EN ISO 9712.

9) Documents used by manufacturers, other than specified under Clause 2.2 of the standard
ISO 3834-5:

- PN-EN 288-2:1994 + A1:2002** Specification and approval of welding procedures for metallic materials - Part 2: Welding procedure specification for arc welding.
- PN-EN 288-3:1994+A1:2002** Specification and approval of welding procedures for metallic materials - Part 3: Welding procedure tests for the arc welding of steels.
- PN-EN 1011-2:2004 +A1:2005** Welding – Recommendations for welding of metallic materials – Part 2: Arc welding of ferritic steels

Director of the
Certification and Conformity
Assessment Department


Jacek Niemczyk

